

Work Order ID 86291-1

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\*86291\*

Page 1

Item ID: D206-549-013

Revision ID:

Item Name: Console Assembly

Start Date: 26/06/2012 Start Qty: 4.00

Required Date: 10/07/2012 Req'd Qty: 4.00

Reference:

Accept

\*N9000040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Approvals:

Process Plan: MLJ

Date: 12/06/26 Tooling:

Date:

Run Start \*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100	DOCUMENT CONTROL	0.00							
*100*									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPD206-549-013 CHG002								
110	Pick Kit	0.00							
*110*									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
*120*									
QC	Memo	0.00							
Quality Control									

DAS  
15  
2-89

13014

3

*[Handwritten signature]*

13/2/14

13/2/14 (3)

DAS  
15  
2-89

13014

3



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Item ID: D206-549-013

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Console Assembly

Start Date: 26/06/2012 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 10/07/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Packaging

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-549-013 Location: F6030 PPP Rev:

3x 8 13/2/14

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

MLJ 13-02-15

ME 13-2-15





# Picklist Print

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Work Order ID: 86291

Parent Item: D206-549-013

Parent Item Name: Console Assembly

\*86291\*

\*D206-549-013\*

Start Date: 26/06/2012

Required Date: 10/07/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 06-01-03 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS27039-1-08		Purchased	No			110	Each	1,228.000	14	56			
*MS27039-1-08*									**				
Screw													

## Location

## Loc Qty

## Loc Code

ST291

1228

117423

81

119075

1

120308

166

121011

43

121243

500

121708

437

121243

AN960JD10L

NAS1149D0332J

Purchased

No

\*AN960JD10L\*

Washer

D206-547-043

Manufactured

No

\*D206-547-043\*

Console High Slope

D206-547-11

Manufactured

No

\*D206-547-11\*

Angle, Console

## Location

## Loc Qty

## Loc Code

ST181

1

79165

1

120

Each

1.0000

2

8

\*\*

## Location

## Loc Qty

## Loc Code

ST181

1

83434

1



# Picklist Print

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Work Order ID: 86291

Parent Item: D206-549-013

Parent Item Name: Console Assembly

\*86291\*

\*D206-549-013\*

Start Date: 26/06/2012

Required Date: 10/07/2012

Start Qty: 4.00

Required Qty: 4.00

D2163

Manufactured No

120

Each

39.0000

1 4 ✓

\*D2163\*

Console Trim Angle

\*\*

Smf 3

Location

Loc Qty

Loc Code

ST005

39

37740

39

MS20470AD4-5

Purchased

No

120

Each

1,206.000

28 112

\*MS20470AD4-5\*

Rivet, Universal Head

\*\*

Smf 30

Location

Loc Qty

Loc Code

ST319

1206

118405

405

120142

801

37740

122402

13/2/14/2012  
(4)





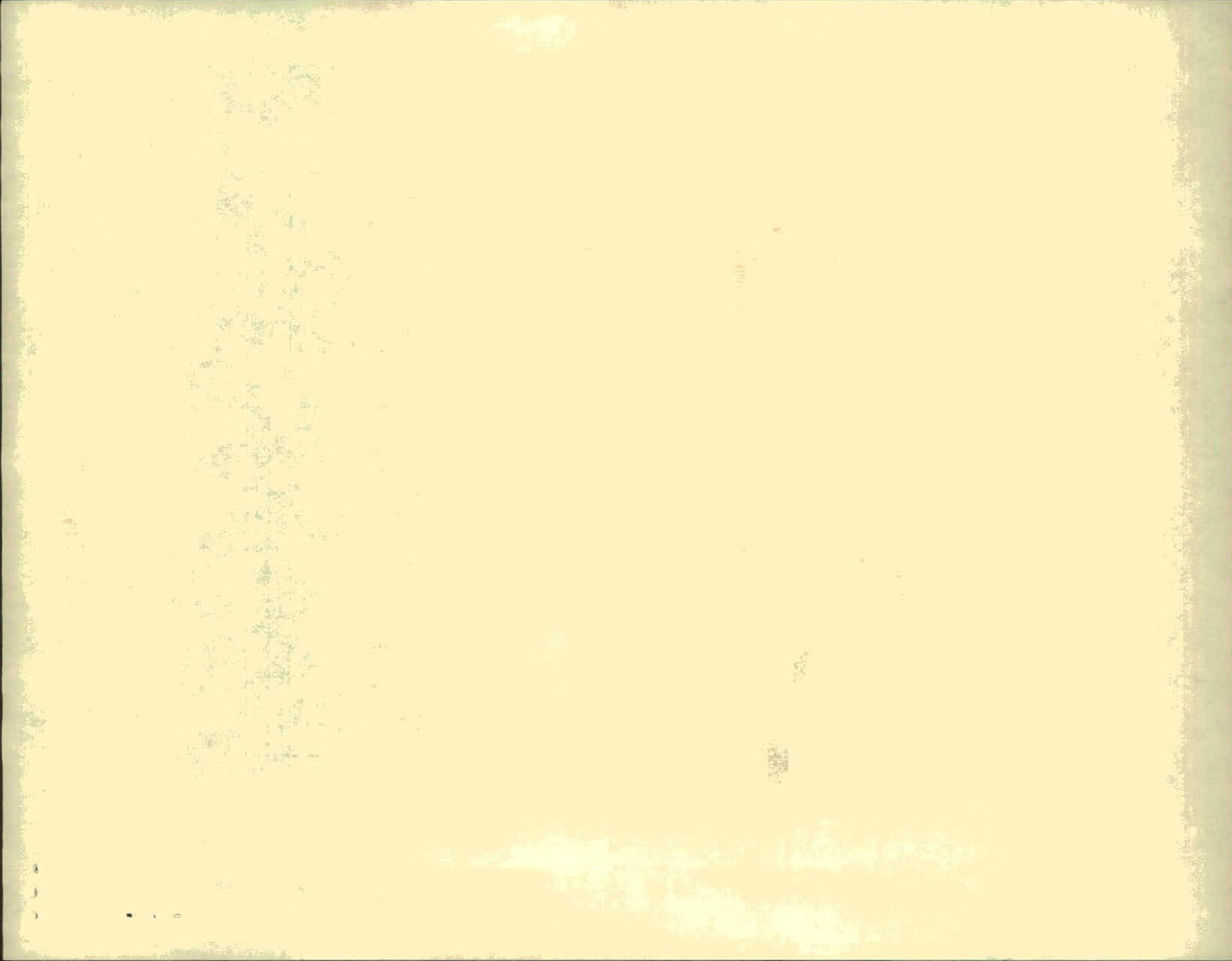
## 25.2 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-549-011	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D206-549-013	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D407-549-015	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D407-549-017	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m

## 25.3 PARTS LIST

For convenience, only the last three digits of the Part No. are listed on the top row of each table. The quantity of each component which is included in the D206-549-011 Avionics Console installation, for example, is as defined in the column labeled -011.

-011	-013	-015	-017	Part Number	Description
X				D206-549-011	LOW SLOPE CONSOLE INSTALLATION, 206
	X			D206-549-013	HIGH SLOPE CONSOLE INSTALLATION, 206
		X		D407-549-015	LOW SLOPE CONSOLE INSTALLATION, 407
			X	D407-549-017	HIGH SLOPE CONSOLE INSTALLATION, 407
REF	REF	REF	REF	D1038-58	FASTENER RAIL
REF	REF	REF	REF	D1038-58B	FASTENER RAIL, BLACK
1	1	1	1	D2163	CAP ANGLE
1				D206-547-041	206 LOW SLOPE CONSOLE ASSEMBLY
	1			D206-547-043	206 HIGH SLOPE CONSOLE ASSEMBLY
		1		D407-547-045	407 LOW SLOPE CONSOLE ASSEMBLY
			1	D407-547-047	407 HIGH SLOPE CONSOLE ASSEMBLY
2	2	2	2	D206-547-11	ANGLE
28	28	28	28	MS20470AD4-5	RIVET
14	14	16	16	AN960JD10L	WASHER
14	14	16	16	MS27039-1-08	SCREW



## Eric Downing

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**From:** Melanie Fauteux <mfauteux@dartaero.com>  
**Sent:** Thursday, February 14, 2013 3:04 PM  
**To:** 'Eric Downing'  
**Cc:** llacelle@dartaero.com  
**Subject:** Quarantine

Hi Eric,

Please red tad D350-689-011 x 1 b# 96509. It is a return that was stocked however it went up a change number and will need to comply with new change number.

Thank you

Melanie

